



Flowscreed Industrial Top (5–30 mm)

A fast drying cement-based, pump applied floor topping for fast track renovation of concrete floors.

Flowscreed Industrial Top can be used with Flowcrete resin toppings to provide better aesthetics and improved wear and chemical resistance. An 8 mm average thickness is a typical expectation on a reasonably level base.



Rapid Installation:

Up to 2000 m² per day under suitable conditions.



Resistance:

Good resistance to impact, point loading and abrasion.



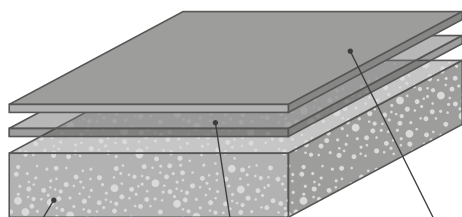
Protein Free:

Will not harbour bacteria, yeast or mould.



Fast Drying & Setting:

Walk on after 2–4 hrs, cover after 24 hrs dependent on conditions.



Prepared Substrate

Flowprime

Flowscreed Industrial Top

Technical Profile*

REACTION TO FIRE

EN 13501-1 B_{fl}-s1

IMPACT RESISTANCE

BS 8204-1 Cat: A

THERMAL RESISTANCE

50°C Max

COMPRESSIVE STRENGTH (28 DAYS)

EN 13892-2 35 N/mm² C35

FLEXURAL STRENGTH (28 DAYS)

EN 13892-2 9 N/mm² F9

ABRASION RESISTANCE

EN 13892-4 ARO.5

ADHESION TO C30 CONCRETE (28 DAYS)

>1 N/mm²

SHRINKAGE

<0.06%

MAXIMUM PARTICLE SIZE

1 mm

PROTEIN CONTENT

Nil

LAYING TEMPERATURE

5–25°C

FLOW RING (65 mm Diam. × 40 mm High)

220–240 mm

MIX RATIO PER 25KG

4.5–4.8 litres water

SPEED OF CURE**	10°C	20°C
Walk on	4–8 hrs	2–4 hrs
Follow on Trades	1 day	1 day
Full Traffic	7 days	7 days

*These figures are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity.

**For 10 mm thickness.

Model Specification

System	Flowscreed Industrial Top
Thickness	5–30 mm

Preparatory work and application in accordance with manufacturer's instructions.

Products Included In This System

Primer	Flowprime @ 0.25 kg/m ²
Sand scatter	Dry Silica Sand/Quartz grade 1 - 2 mm @ 2 kg/m ²
Or if DPM required:	
DPM	Hydraseal DPM @ 0.5 kg/m ²
Sand scatter	Dry Silica Sand/Quartz grade 1 - 2 mm @ 2 kg/m ²
Floor Screed	Flowscreed Industrial Top @ 17 kg/m ² for 10 mm

Detailed application instructions or information on suitable resin toppings are available upon request.

Substrate Requirements

Concrete or screed substrate should be a minimum of 25 N/mm², free from laitance, dust and other contamination. The substrate should be dry to 75% RH, tested in accordance with BS8203 and free from rising damp and ground water pressure. If above 75 % RH, or no damp proof membrane is present Hydraseal DPM can be incorporated directly beneath the Flowscreed Industrial Top system, enabling the immediate installation of floor finishes once the screed has dried.

Installation Service

The installation can be carried out by any competent contractor. Obtain details of our approved contractors by contacting our

customer service team or enquiring via our website www.flowcrete.co.uk.

Drying Time

Floor finishes can be applied after 24 hours, dependent on thickness and ambient conditions (20°C, 50% RH). After 24 hours curing (without draughts) ensure the area has sufficient ventilation to allow the screed to dry.

Protection on Completion

Ensure the screed is not subject to draughts and strong sunlight during the first 24 hours of curing as this may lead to cracking and crazing. Tape up doorways with polythene to prevent air movement. Prevent contamination by following trades e.g. plastering, including water spillage.

Important Notes

Flowcrete products are guaranteed against defective materials and manufacture and are sold subject to our standard 'Warranty, Terms and Conditions of Sale', copies of which can be obtained on request. Warranty does not cover suitability, fit for purpose or any consequential or related damages. Please review warranty in detail before installing the products.

Flowcrete's products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request. Any suggested practices or installation specifications for the composite floor or wall system (as opposed to individual product performance specifications) included in this communication (or any other) from Flowcrete UK Ltd constitute potential options only and do not constitute nor replace professional advice in such regard. Flowcrete UK Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.

System Datasheet written for Flowcrete UK Ltd. Please consult Technical Team in your own country region for specific details. [13/02/19, 01 UK]